

MSDS ID: 8055164

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT PART NUMBER: 8055164
DESCRIPTION: 7224 GREY-F

COMPANY:
Markem Corporation
150 Congress Street
Keene, NH 03431

EMERGENCY RESPONSE NUMBERS:
Transportation:
United States: (800) 424-9300
International: (703) 527-3887(collect)
Product Safety and Environmental:
(603) 352-1130

2. HAZARDOUS INGREDIENTS

COMPONENT	CAS #	PCT(WT)
Castor oil, hydrogenated	8001-78-3	1-5
Cyclohexane- 1,2-dicarboxylic anhydride	85-42-7	1-5
Iron Oxide Yellow	51274-00-1	1-5
N-butyl alcohol	71-36-3	1-5
Tributyl phosphate	126-73-8	10-30
Copper Chromite Black Spinel	68186-91-4	5-10
2-methyl-1-propanol	78-83-1	0.1-1

Exposure and physical property information is presented in Section 9. If the total percentage is less than 100, the balance of this product is not considered to be hazardous as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS RATING SYSTEM
Health: 3
Flammability: 1
Reactivity: 1
Protection: B

NFPA RATING SYSTEM
Health: 3
Flammability: 1
Reactivity: 1

POTENTIAL HEALTH CONSIDERATIONS

LIKELY ROUTES OF ENTRY:
Inhalation; Contact; Absorption; Ingestion

TARGET ORGANS:
Skin; Nervous System; Respiratory Tract; Eyes; Lungs; Kidneys; Blood;

3. HAZARDS IDENTIFICATION (Cont.)

Liver; Bladder;

POTENTIAL IMMEDIATE EFFECTS FROM OVEREXPOSURE

EYE CONTACT

Can cause severe eye irritation, tearing and reddening, but not likely to permanently injure eye tissue. Temporary vision impairment (cloudy or blurred vision) is possible.

SKIN CONTACT

Corrosive to skin tissue, can cause chemical burns.
Skin Sensitizer! Avoid exposure. If sensitized, repeated exposures will result in skin irritation, even at very low concentrations.

SKIN ABSORPTION

Toxic if absorbed through the skin causing systemic damage.

INHALATION

Can cause severe respiratory irritation, dizziness, weakness, fatigue, nausea, headache and possible unconsciousness.

Respiratory Sensitizer! Avoid exposure. If sensitized, repeated exposures will result in respiratory irritation and shortness of breath, even at very low concentrations. These asthma-type symptoms may develop immediately or be delayed up to several hours.

INGESTION

Irritating to mouth, throat, and stomach. Can cause abdominal discomfort, nausea, vomiting and diarrhea.
Aspiration of material into the lungs can cause chemical pneumonitis which can be fatal.

POTENTIAL LONG-TERM EFFECTS FROM OVEREXPOSURE:

CANCER INFORMATION

Contains a substance that can cause cancer in laboratory animals at high oral doses. Not a carcinogen according to NTP, IARC, or OSHA.

No IARC cancer hazard information available.

No ACGIH cancer hazard information available.

No NTP cancer hazard information available.

No OSHA cancer hazard information available.

REPRODUCTIVE SYSTEM INFORMATION

Contains a substance that is a possible reproductive hazard based on tests with laboratory animals.

ADDITIONAL HEALTH HAZARD INFORMATION

Tributyl phosphate: TBP was found not to be neurotoxic either acutely at 1000 mg/kg or after three months of exposure at up to 325 mg/kg/day. Assuming similar absorption of TBP by oral and inhalation routes of exposure and a breathing rate of approximately 170 mL/min, these values are approximately equivalent to inhalation exposures of 4900 mg/cu m acutely and 1590 mg/cu m

3. HAZARDS IDENTIFICATION (Cont.)

per day subchronically. The ACGIH TLV (TWA) for TBP is 2.2 mg/cu m. This indicates that a minimum of a 700-fold safety factor exists for TBP as a potential neurotoxin(1). Large doses have been reported to cause dyspnea, weakness, pulmonary edema, and twitching in rats. Chronic inhalation of large doses can lead to general poisoning with paralysis, urinary bladder hyperplasia, and increased liver weight.(1) Healy, C.E.; Beyrouthy, P.C.; and Broxup, B.R., Am. Ind. Hyg. Assoc J. 56:349-355 (1995).
 Isobutyl alcohol: Administration by subcutaneous injection or by gavage has been reported to cause an increased incidence of benign and malignant tumors in rats. No human findings are available.

MEDICAL CONDITIONS POTENTIALLY AGGRAVATED BY OVEREXPOSURE

4. FIRST AID MEASURES

EYE CONTACT

Immediately flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Get immediate medical attention.

SKIN CONTACT

Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists.

INHALATION

Remove to fresh air. If not breathing, perform rescue breathing and, if available, have a trained person administer oxygen. Get medical attention immediately.

INGESTION

Emergency personnel should be contacted immediately and be provided with this MSDS. For ingestion of small quantities of chemicals, the risk associated with inducing vomiting usually exceeds the poisoning risk.

5. FIRE FIGHTING MEASURES

FLAMMABILITY DATA

FLASH POINT: 241 F, 116 C

EXPLOSIVE/FLAMMABILITY LIMITS ESTIMATED FROM INGREDIENTS:

LOWER LIMIT: 1.4 %

UPPER LIMIT: 20.0 %

AUTOIGNITION TEMPERATURE ESTIMATED FROM INGREDIENTS:

670 F, 354 C

GENERAL HAZARDS

Vapors may be ignited by heat, sparks, flames or other sources of ignition giving rise to a Class B fire. Vapors are heavier than air and may travel to a source of ignition and flash back. Container may explode in heat of fire. Empty container may still contain residual material that can ignite and/or result in an explosion. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty container to heat, flame, sparks, static electricity, or other sources of ignition.

5. FIRE FIGHTING MEASURES (Cont.)

EXTINGUISHING MEDIA

Use alcohol foam, carbon dioxide (CO₂) or dry chemical. Water may not be effective to extinguish fire. Use water spray to cool fire-exposed containers and to protect personnel.

FIRE FIGHTING INSTRUCTIONS

Do not enter fire area without proper protection including self-contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location. Heat may build pressure and rupture closed containers, spreading fire and increasing risk of burns or injuries. Use water spray/fog for cooling. Even if material is water soluble, it may not be practical to extinguish fire by water dilution. Notify authorities if liquid enters sewers or other public waters.

HAZARDOUS COMBUSTION PRODUCTS

carbon dioxide; carbon monoxide; phosphorus compounds

6. ACCIDENTAL RELEASE MEASURES

SPILL CLEAN-UP PROCEDURES

Shut off ignition sources; smoking, flames or other sources of ignition must not be permitted in the area. Small Spills: Take up with sand or other noncombustible absorbent material and put into properly labeled containers for disposal. Large Spills: Dike ahead of liquid spill area to minimize migration and vapor generation. Ventilate the area. Get professional help from outside contractors, the fire department or your trained spill brigade.

HEALTH CONSIDERATIONS AND PROTECTIVE EQUIPMENT

Information on the selection and use of personal protective equipment is found in Section 8 of this MSDS. Personal protective equipment needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; material spilled, quantity, the area in which it occurred and the expertise of employees in the area responding to the spill. Never exceed any occupational exposure limits and consider that the evaporation of volatile solvents can lead to the displacement of air creating an environment that can cause asphyxiation.

7. HANDLING AND STORAGE

HANDLING

Avoid contact with material, avoid breathing vapors, use only in a well ventilated area, use bonding and grounding when transferring this material.

STORAGE

Store in a cool dry ventilated location, away from oxidizers, heat, flame or other incompatible conditions. Keep container(s) closed if possible.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

ENGINEERING CONTROLS

Local exhaust ventilation or other engineering controls are normally required when handling or using this product to keep exposure to airborne contaminants below the TLV, PEL, or other recommended exposure limit and/or maintain operator comfort.

RESPIRATORY PROTECTION

If air monitoring indicates airborne concentrations at or above the limits, or symptoms of inhalation over-exposure occur, a respiratory protection program may be required. Engineering controls to reduce the exposure below acceptable limits are usually preferable to a respirator program.

EYE PROTECTION

Chemically resistant safety glasses with side shields must be worn when handling this product. Further eye protection such as chemical splash goggles and/or face shield must be worn when the possibility exists for eye contact due to splashing or spraying liquid or airborne particles. Contact lenses should not be worn. An eye wash station should be available.

SKIN PROTECTION

Prevent skin contact by wearing gloves and other protective equipment. Inspect gloves for chemical break-through and replace if detected. Clean protective equipment thoroughly after each use. Do not remove from workplace. An emergency shower in the area is recommended. Appropriate gloves to be used for MARKEM products that are mixtures have not been determined. Glove type(s) for ingredients present at 10% or more (if known) are:
Butyl rubber, Polyethylene,

9. PHYSICAL AND CHEMICAL PROPERTIES - PRODUCT

APPEARANCE:	Liquid
COLOR:	Grey
ODOR:	Characteristic
SPECIFIC GRAVITY(g/ml):	1.54
PERCENT VOLATILE:	24
VOC CONTENT(lb/gl):	Not determined
VAPOR PRESSURE (Pa):	Not determined
BOILING PT OR RANGE(F):	ND
pH:	NA
VISCOSITY:	ND
VAPOR DENSITY:	Heavier than air
FREEZING POINT(F):	ND
EVAPORATION RATE:	0.5-2 (n-Butyl acetate = 1)

9.1 EXPOSURE, PHYSICAL AND CHEMICAL PROPERTIES FOR COMPONENTS

COMPONENT	ACGIH		OSHA	
	TWA\CEIL	STEL	TWA	CEIL
8001-78-3	NE	NE	NE	NE
85-42-7	NE	NE	NE	NE
51274-00-1	NE	NE	NE	NE
71-36-3	50 ppm C sk	NE	100 ppm	NE
126-73-8	0.2 ppm	NE	0.2 ppm	NE
68186-91-4	NE	NE	NE	NE
78-83-1	50 ppm	NE	50 ppm	NE

COMPONENT CAS NUMBER	SPECIFIC GRAVITY	EVAP RATE N-BUTYL ACETATE=1	WATER SOLUBILITY Weight %	VAPOR PRESSURE mmHg at F
	8001-78-3	1.000	ND	ND
85-42-7	1.190	ND	Negligible;	1.1mmHg @ 100 C
51274-00-1	1.000	ND	ND	ND
71-36-3	0.808	0.1-0.5	Minimal;	1-4.4 mmHg
126-73-8	0.980	<0.01	Negligible;	7.3@302F
68186-91-4	5.200	ND	ND	ND
78-83-1	0.803	0.5-2	Minimal;	1-8.8 mmHG

10. STABILITY AND REACTIVITY

STABILITY

Stable under normal conditions.

CONDITIONS TO AVOID

Heat, sparks, open flame, other ignition sources, oxidizing conditions, and elevated temperatures.

INCOMPATIBILITY

acids; caustics (bases); strong oxidizing agents;

HAZARDOUS DECOMPOSITION PRODUCTS

carbon dioxide; carbon monoxide; phosphorus compounds

11. TOXICOLOGICAL INFORMATION

Castor oil, hydrogenated:

LD50 (oral, rat): > 10,000 mg/kg

Skin irritation(rabbit): 500 mg/24hr (mild irritant)

Eye irritation(rabbit): 100 mg/24hr (mild irritant)

N-Butyl alcohol:

Acute toxicity:

LD50 (oral, rat): 800-4400 mg/kg.

LD50 (oral, rabbit): 1600-3500 mg/kg.

LD50 (dermal, rabbit): 4200-5300 mg/kg.

LC50 (ihl,rat): Greater than 8000 ppm (4-hr exposure).

11. TOXICOLOGICAL INFORMATION (Cont.)

Tributyl phosphate:

Acute toxicity:

Oral LD50 rat: 1390 mg/kg, Effect: kidney, ureter, bladder (changes in tubules)

Inhalation LC50 rat: 28 gm/m³/1H

Eye rabbit: 500 mg, Effect: Severe

C.I. Pigment Black 28:

Contains chromium (III). It is an inorganic mixture of copper oxide(II) and chromium (III) oxide which are homogenously and ionically interdiffused to form a crystalline matrix of spinel. It is insoluble in water.

LD50 (oral, rat) >5,000 mg/kg

Isobutyl alcohol:

LD50 (rat, oral): 2460 mg/kg

LD50 (rabbit, oral): 3400 mg/kg

LD50 (rabbit, dermal): 4240 mg/kg

LCLO (rat, inhalation): 8000 ppm/4 hours

12. ECOLOGICAL INFORMATION

N-butyl alcohol:

LC50 Pimephales promelas (fathead minnow) 1730 mg/l/96 hr.

Release of n-butanol to soil will result in volatilization from the soil surface and biodegradation. n-Butanol should not bind strongly to soil and so is expected to leach into groundwater.

Release of n-butanol to water is expected to result in biodegradation and in volatilization from the water surface.

Vapor phase n-butanol in the atmosphere is expected to react with photochemically generated hydroxyl radicals with a half-life of 1.2 (experimental)-2.3 (estimated) days.

13. DISPOSAL CONSIDERATIONS

Dispose of in accordance with all federal, state, local or provincial regulations.

14. TRANSPORT INFORMATION, DOT and IATA:

DOT & IATA: NOT RESTRICTED

15. REGULATORY INFORMATION

Those ingredients appearing on the following list that do not appear in Section 2 are present at <0.1% for carcinogens, <1% for other hazardous substances, or are not considered hazardous in this product.

UNITED STATES OF AMERICA

FEDERAL REGULATIONS

CERCLA: The following components have CERCLA reportable quantities:

CASRN	DESCRIPTION	CERCLA RQ	WEIGHT%
71-36-3	N-BUTYL ALCOHOL	5000 lb final RQ; 2270 kg final RQ	3
78-83-1	ISOBUTYL ALCOHOL	5000 lb final RQ; 2270 kg final RQ	0

RCRA: The following components are subject to RCRA land disposal restrictions:

CASRN	DESCRIPTION
71-36-3	N-BUTYL ALCOHOL
78-83-1	ISOBUTYL ALCOHOL

SARA TITLE III

SECTION 302 Extremely Hazardous Substances (EHS)

CASRN	DESCRIPTION
None	

None

SECTION 311/312 Community Right to Know

CASRN	DESCRIPTION
71-36-3	N-BUTYL ALCOHOL

71-36-3 N-BUTYL ALCOHOL

SARA HAZARD CATEGORY INFORMATION

FIRE: NO

SUDDEN RELEASE OF PRESSURE: NO

REACTIVE: NO

IMMEDIATE (ACUTE) HEALTH HAZARD: NO

DELAYED (CHRONIC) HEALTH HAZARD: NO

SECTION 313 Toxic Chemical Release Inventory Reporting (TRI)

CASRN	DESCRIPTION	
71-36-3	N-BUTYL ALCOHOL	3

71-36-3 N-BUTYL ALCOHOL

3

TSCA

SECTION 8(b) Inventory: All chemicals in this product appear in the inventory or are exempt from the listing requirements.

SECTION 12(b) Export: The following chemicals are subject to export reporting

CASRN	DESCRIPTION
71-36-3	N-BUTYL ALCOHOL
126-73-8	TRIBUTYL PHOSPHATE
78-83-1	ISOBUTYL ALCOHOL

STATE REGULATIONS

CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65)

The following chemical(s) in this product are known to the State of California to cause cancer:

CASRN	DESCRIPTION	WGT%
71-43-2	BENZENE	0.001-0
50-00-0	FORMALDEHYDE	0.01-0.

The benzene content of this material is <80 ppm. The bisphenol A and epichlorohydrin content is <1 ppm.

The following chemical(s) in this product are known to the State of California to be hazards to reproductive health:

CASRN	DESCRIPTION	WGT%
71-43-2	BENZENE	0.001-0

 15. REGULATORY INFORMATION (Cont.)

MASSACHUSETTS Right to Know Law

CASRN	DESCRIPTION	%
71-36-3	N-BUTYL ALCOHOL	1-5
126-73-8	TRIBUTYL PHOSPHATE	10-30
78-83-1	ISOBUTYL ALCOHOL	0.1-1

NEW JERSEY Right to Know Law

CASRN	DESCRIPTION	%
85-42-7	HYDROHEXAPHTHALIC ANHYDRIDE	1-5
71-36-3	N-BUTYL ALCOHOL	1-5
126-73-8	TRIBUTYL PHOSPHATE	10-30
78-83-1	ISOBUTYL ALCOHOL	0.1-1

PENNSYLVANIA Right to Know Law

CASRN	DESCRIPTION	%
71-36-3	1-BUTANOL	1-5
126-73-8	TRIBUTYL PHOSPHATE	10-30
78-83-1	1-PROPANOL, 2-METHYL-	0.1-1

 16. OTHER INFORMATION

Copper Chromite Black Spinel: This pigment is a crystalline compound, not a mixture. It contains the following SARA III, 313 reportable chemicals: Chromium (III), 42%; Copper, 26%; Manganese, 2%.

Note: A CAS number in the form TSXXXX-XX-X is a trade secret.

NA= Not applicable

ND= Not determined

TS= Trade secret

MSDS prepared by Richard C. Berry

This information is offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is made. The recommended industrial hygiene and safe handling practices are believed to be generally applicable, however each user must review the recommendations and determine the suitability for their intended use.