

RELIABILITY REPORT
FOR
MAX6176AASA+
(MAX6173-MAX6177)
PLASTIC ENCAPSULATED DEVICES

April 16, 2009

MAXIM INTEGRATED PRODUCTS

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Conclusion

The MAX6176AASA+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

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I. Device Description

A. General

The MAX6173-MAX6177 are low-noise, high-precision voltage references. The devices feature a proprietary temperature-coefficient curvature-correction circuit and laser-trimmed thin-film resistors that result in a very low 3ppm/°C temperature coefficient and excellent $\pm 0.06\%$ initial accuracy. The MAX6173-MAX6177 provide a TEMP output where the output voltage is proportional to the die temperature, making the devices suitable for a wide variety of temperature-sensing applications. The devices also provide a TRIM input, allowing fine trimming of the output voltage with a resistive divider network. Low temperature drift and low noise make the devices ideal for use with high-resolution A/D or D/A converters. The MAX6173-MAX6177 provide accurate preset +2.5V, +3.3V, +4.096V, +5.0V, and +10V reference voltages and accept input voltages up to +40V. The devices draw 320 μ A (typ) of supply current and source 30mA or sink 2mA of load current. The MAX6173-MAX6177 use bandgap technology for low-noise performance and excellent accuracy. The MAX6173-MAX6177 do not require an output bypass capacitor for stability, and are stable with capacitive loads up to 100 μ F. Eliminating the output bypass capacitor saves valuable board area in space-critical applications. The MAX6173-MAX6177 are available in an 8-pin SO package and operate over the automotive (-40°C to +125°C) temperature range.

II. Manufacturing Information

A. Description/Function:	High-Precision Voltage References with Temperature Sensor
B. Process:	S3
C. Number of Device Transistors:	
D. Fabrication Location:	Oregon
E. Assembly Location:	UTL Thailand, Carsem Malaysia, Unisem Malaysia
F. Date of Initial Production:	July 22, 2004

III. Packaging Information

A. Package Type:	8-pin SOIC (N)
B. Lead Frame:	Copper
C. Lead Finish:	100% matte Tin D.
Die Attach:	84-1Imisr4 Epoxy
E. Bondwire:	Gold (1 mil dia.)
F. Mold Material:	Epoxy with silica filler
G. Assembly Diagram:	#05-9000-0921
H. Flammability Rating:	Class UL94-V0
I. Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C	Level 1
J. Single Layer Theta Ja:	170°C/W
K. Single Layer Theta Jc:	40°C/W
L. Multi Layer Theta Ja:	132°C/W
M. Multi Layer Theta Jc:	38°C/W

IV. Die Information

A. Dimensions:	65 X 120 mils
B. Passivation:	Si ₃ N ₄ /SiO ₂ (Silicon nitride/ Silicon dioxide)
C. Interconnect:	Aluminum/Si (Si = 1%)
D. Backside Metallization:	None
E. Minimum Metal Width:	3.0 microns (as drawn)
F. Minimum Metal Spacing:	3.0 microns (as drawn)
G. Bondpad Dimensions:	5 mil. Sq.
H. Isolation Dielectric:	SiO ₂
I. Die Separation Method:	Wafer Saw

V. Quality Assurance Information

A. Quality Assurance Contacts:	Ken Wendel (Director, Reliability Engineering) Bryan Preeshl (Managing Director of QA)
B. Outgoing Inspection Level:	0.1% for all electrical parameters guaranteed by the Datasheet. 0.1% For all Visual Defects.
C. Observed Outgoing Defect Rate:	< 50 ppm
D. Sampling Plan:	Mil-Std-105D

VI. Reliability Evaluation

A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate (λ) is calculated as follows:

$$\lambda = \frac{1}{\text{MTTF}} = \frac{1.83}{192 \times 4340 \times 215 \times 2} \quad (\text{Chi square value for MTTF upper limit})$$

(where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV)

$$\lambda = 4.4 \times 10^{-9}$$

$\lambda = 4.4$ F.I.T. (60% confidence level @ 25°C)

The following failure rate represents data collected from Maxim's reliability monitor program. Maxim performs quarterly 1000 hour life test monitors on its processes. This data is published in the Product Reliability Report found at <http://www.maxim-ic.com/>. Current monitor data for the S3 Process results in a FIT Rate of 3.6 @ 25C and 66.0 @ 55C (0.8 eV, 60% UCL)

B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

C. E.S.D. and Latch-Up Testing

The RF36-4 die type has been found to have all pins able to withstand a HBM transient pulse of +/-2500 V per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of +/-250 mA.

Table 1
Reliability Evaluation Test Results

MAX6176AASA+

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES
Static Life Test (Note 1)	Ta = 135°C Biased Time = 192 hrs.	DC Parameters & functionality	215	0
Moisture Testing (Note 2) 85/85	Ta = 85°C RH = 85% Biased Time = 1000hrs.	DC Parameters & functionality	77	0
Mechanical Stress (Note 2) Temperature Cycle	-65°C/150°C 1000 Cycles Method 1010	DC Parameters & functionality	77	0

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data